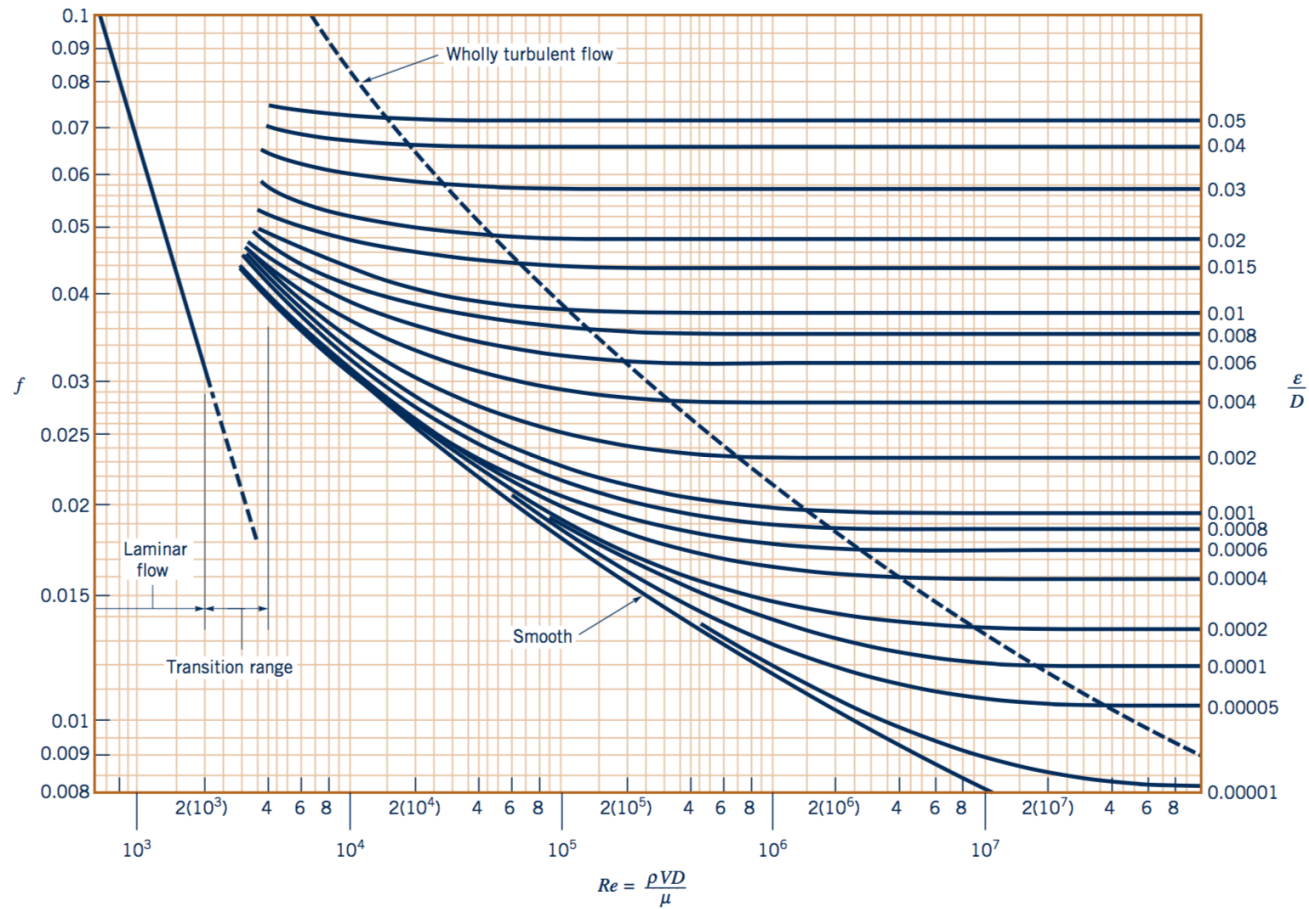




■ **Figure 8.20** Friction factor as a function of Reynolds number and relative roughness for round pipes—the Moody chart. (Data from Ref. 7 with permission.)

■ **Table 8.1**

Equivalent Roughness for New Pipes [Adapted from Moody (Ref. 7) and Colebrook (Ref. 8)]

Pipe	Equivalent Roughness, ϵ	
	Feet	Millimeters
Riveted steel	0.003–0.03	0.9–9.0
Concrete	0.001–0.01	0.3–3.0
Wood stave	0.0006–0.003	0.18–0.9
Cast iron	0.00085	0.26
Galvanized iron	0.0005	0.15
Commercial steel or wrought iron	0.00015	0.045
Drawn tubing	0.000005	0.0015
Plastic, glass	0.0 (smooth)	0.0 (smooth)